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厚料机综合样本

Catalogue For Heavy Duty Sewing Machine





About us

Zhejiang Nanbang Technology Co., Ltd. (hereinafter referred to as "Nanbang"), established in 2003, is an intelligent technology-based enterprise that integrates research and development, manufacturing, sales, and service of sewing equipment and industrial automation control system devices.

The company has advanced CNC equipment, strong technical research capabilities, and rich industry application experience. Currently, its products cover dozens of series such as lockstitch, overlock, interlock, buttonholing, button attaching, bartacking, template machine, post bed roller feed machine, zigzag machine, pattern sewing machine, automation equipments as fully automatic elastic jointing sewing machine, belp loop sewing machine and automatic cutting bed etc; With exquisite production technology and high-quality service, our products are well-known in the sewing equipment market both domestically and internationally.

As a mainstream brand in the sewing machinery industry, Nanbang has always adhered to the principle of "seeking development through technology and survival through quality". On the basis of continuously strengthening quality management and increasing product research and development efforts, it keeps up with the pulse of the times, vigorously expands the sewing industry, and accelerates the process of building China's leading intelligent sewing equipment industry; At present, the company has successfully passed ISO9001, ISO14001, ISO45001, and EU CE certification.

By gathering strength, gathering momentum, empowering, and exploring, Nanbang is constantly advancing on the road of promoting the rapid development of the sewing equipment industry, and continues to contribute to the growth and expansion of China's sewing machine industry. Facing the future, daring to innovate, Nanbang is ready to embark on a new journey towards intelligent sewing.

Our goals: Build China's leading intelligent sewing equipment industry!

浙江南邦科技有限公司（以下简称“南邦”），成立于 2003 年，是一家集研发、制造、销售、服务为一体的缝制设备及工业自动化控制系统装置智能化科技型企业。

公司拥有先进的数控装备、雄厚的技术科研实力及丰富的行业应用经验，目前产品涵盖平缝机系列、包缝机系列、绷缝机系列、锁眼机系列、钉扣机系列、套结机系列、模板机系列、罗拉车系列、花样机系列、曲折缝系列、特种机、全自动激光开袋机、全自动橡筋对接机、裤衩机等自动缝制单元，以及全自动裁床等十几个系列产品；凭借精湛的生产技术及优质服务，产品享誉海内外知名缝制设备市场。

南邦作为缝制机械行业中的主流品牌，始终坚持“以科技求发展、以质量求生存”的宗旨，在不断加强质量管理、加大产品研发力度的基础上，紧跟时代发展步伐，大力拓展缝制版图，加快打造中国领先的智能化缝制设备产业进程；公司已成功通过 ISO9001 国际质量管理体系认证、ISO14001 环境管理体系认证、ISO45001 职业健康安全管理体系认证以及欧盟 CE 认证。

聚力、汇势、赋能、开拓，南邦在推动缝制设备产业快速发展的道路上不断前进，持续为中国缝机业的发展壮大贡献力量。面向未来，勇于创新，南邦蓄势待发，迈向智能缝制新征程。

我们的目标：打造中国领先的智能缝制设备产业！

生产车间
Production workshop



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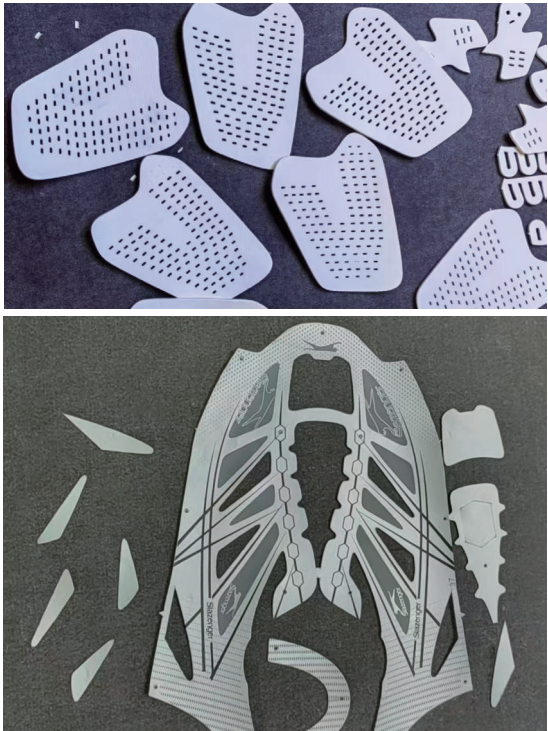
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Gantry type intelligent flash cutting machine
龙门型智能裁切机

适用于鞋类、箱包、服装、汽车内饰、家具、运动器材及复合材料加工，可高效切割皮革、布料、海绵等柔性材料，支持复杂形状和高精度需求。

Suitable for the processing of shoes, bags, clothing, automotive interiors, furniture, sports equipment, and composite materials. It can efficiently cut flexible materials such as leather, fabric, and sponge, supporting complex shapes and high-precision requirements.



NB-1670-L2 (标准版 Standard Edition)
NB-1670-L2-V4 (大视觉版 4 摄像头 Big Vision Version 4 Camera)
NB-1670-L2-V4-AI (AI 真皮智能大视觉超级排料
AI genuine leather intelligent big vision super discharge)

产品特点 Features

- 1、双头异步同时裁切，效率翻倍。普通鞋面在单层的情况下，每 8 小时可裁切 12000 片（鞋码、孔的数量不同产量有所区别）；

2、智能排版系统，相比市面上同类产品，面料利用率提高 3%~7%；

3、多层自动送料，自动裁切，根据刀刃长度和面料材质不同，皮革面料最高可切 15mm，蓬松面料可切 30mm；

4、裁切区有效加工范围 L 1560mm × W 700mm；

5、大行程压脚设计，压脚高度相比上一代机器增加 6mm，更方便蓬松面料裁切；

6、电机独立驱动的旋转冲孔机构，针对皮革、鞋面等厚料提供更加有力的冲孔穿透能力；

7、刀头默认配置一组切刀、两组冲孔、一组画笔、一组划线笔，裁切、冲孔、划线可同时完成；

8、超高频率振动切刀，频率 12500 次 / 分；

9、动态真空分区吸附机构，提供更加强力的吸附能力让面料更加平整、尺寸更加精准；

10、真空储存室机构及风机软启动设计，能耗降低 20%；

11、双投影布局，工作进度一目了然；

12、带可移动的废料收纳箱；

13、可扩展 4 摄像头大视觉识别系统，支持印花面料、真皮等切割。
1. Double heads asynchronous simultaneous cutting, doubling efficiency. In the case of a single layer, a regular shoe upper can be cut into 12000 pieces every 8 hours (depending on shoe size and number of holes, production may vary);

2. The intelligent typesetting system has increased fabric utilization by 3% -7% compared to similar products in the market;

3. Multi layer automatic feeding and cutting. Depending on the blade length and fabric material, leather fabrics can be cut up to 15mm, while fluffy fabrics can be cut up to 30mm;

4. The effective processing range of the cutting area is L 1560mm × W 700mm;

5. The large stroke presser foot design increases the presser foot height by 6mm compared to the previous generation, making it more convenient for cutting fluffy fabrics;

6. The motor-driven rotating punching mechanism provides stronger punching and penetration capabilities for thick materials such as leather and shoe uppers;

7. The default configuration of the cutting head includes one set of cutting blades, two sets of punching holes, one set of brushes, and one set of marking pens. Cutting, punching, and marking can be completed simultaneously;

8. Ultra high frequency vibration cutter, frequency 12500 times/minute;

9. The dynamic vacuum partition adsorption mechanism provides stronger adsorption capacity, making the fabric more firm and the size more precise;

10. The vacuum storage chamber mechanism and fan soft start design reduce energy consumption by 20%;

11. Dual projection layout, work progress is clear at a glance;

12. Equipped with a movable waste storage box;

13. Expandable 4-camer large visual recognition system, supporting cutting of printed fabrics, genuine leather, and other materials.

产品参数 Product parameters

振动刀裁切 Vibration knife cutting	气动式 pneumatic type
画笔功能 Brush function	荧光笔 fluorescent pen
冲孔配置 Brush function	φ 0.7~3.0mm 冲头（可选配：φ 3.0~5.0mm 冲头） 0.7~3.0mm punch (optional: 3.0~5.0mm punch)
裁切范围 Cutting range	宽 160cm× 长 70cm Width 160cm x Length 70cm
自动送料 automatic feed	可支持 8 卷面料同时自动送料（即铺布） Can support automatic feeding (i.e. laying) of 8 rolls of fabric at the same time
移动速度 movement speed	200~300mm/s 以上 Above 200~300mm/s
排版软件 Typesetting software	智能超级排版软件，更节省面料，比友商设备节省 3%~7% 布料 Intelligent super typesetting software, more fabric saving, saving 3%~7% fabric compared to similar competitors
兼容软件格式 Compatible with software formats	dxg、plt、json、ai、svg、pdf、nc、dat、ptr、dst、dsb
投影仪 projector	双高清成像投影仪 Dual HD imaging projector
专利吸风 Patent suction	外置动态多分区精准控制吸风量（噪音更低、维护更方便） External dynamic multi zone precise control of air intake volume (lower noise, easier maintenance)
机器占地面积 Machine footprint	长 2930mm× 宽 2300mm× 高 2200mm； Length 2930mm x Width 2300mm x Height 2200mm
最小使用面积 Minimum usable area	长 5000mm× 宽 3000mm； 5000mm in length and 3000mm in width
重量 weight	2800Kg
总功率 total power	11KW
电压 voltage	220V（控制系统）+380V（风机）； 220V (control system)+380V (fan)

Plant type intelligent leather
flash cutting machine
平板型智能
真皮裁切机

适用于鞋类、箱包、服装、汽车内饰、家具、运动器材及复合材料加工，可高效切割皮革、布料、海绵等柔性材料，支持复杂形状和高精度需求。

Suitable for the processing of shoes, bags, clothing, automotive interiors, furniture, sports equipment, and composite materials. It can efficiently cut flexible materials such as leather, fabric, and sponge, supporting complex shapes and high-precision requirements.



NB-1630-P2-V2

产品特点 Features

- 1、双头异步同时裁切，每 8 小时可裁切 9000 片（500 双）左右；

2、AI 智能排版系统，相比市面上同类产品，面料利用率提高 3%~7%；

3、超强识别能力，可识别真皮瑕疵、色差，并可根据真皮等级进行智能排版；

4、超大切割范围，裁切区有效范围：L600mm×W3000mm；

5、同步伺服电机驱动系统，更高切割精度；

6、刀头默认配置一组切刀、两组冲孔、一组画笔、一组微冲，裁切、冲孔、划线可同时完成；

7、超高频率振动切刀，频率达 16000 次 / 分，带来光顺切割效果；

8、动态真空分区吸附机构，提供更加强力的吸附能力让面料更加牢固、尺寸更加精准；

9、真空储存室机构及风机软启动设计，能耗降低 20%；

10、高清投影，工作进度一目了然。
1. Double head asynchronous simultaneous cutting, can cut about 9000 pieces (500 pairs) every 8 hours;

2. The AI intelligent typesetting system improves fabric utilization by 3% to 7% compared to similar products in the market;

3. Super strong recognition ability, capable of identifying genuine leather defects and color differences, and can intelligently layout according to the grade of genuine leather;

4. Large cutting range, with an effective cutting area of L600mm × W3000mm;

5. Synchronous servo motor drive system for higher cutting accuracy;

6. The default configuration of the blade head includes one set of cutting blades, two sets of punching holes, one set of brushes, and one set of micro punching. Cutting, punching, and marking can be completed simultaneously;

7. Ultra high frequency vibration cutting blade, with a frequency of 16000 times/minute, brings smooth cutting effect;

8. The dynamic vacuum partition adsorption mechanism provides stronger adsorption capacity, making the fabric more firm and the size more accurate;

9. Vacuum storage chamber mechanism and fan soft start design, reducing energy consumption by 20%;

10. High definition projection, work progress is clear at a glance.

产品参数 Product parameters

振动刀裁切 Vibration knife cutting	气动式 pneumatic type
画笔功能 Brush function	荧光笔 fluorescent pen
冲孔配置 Brush function	φ 0.7~3.0mm 冲头（可选配：φ 3.0~5.0mm 冲头） 0.7~3.0mm punch (optional: 3.0~5.0mm punch)
裁切范围 Cutting range	宽 160cm× 长 300cmWidth 160cm x Length 300cm
移动速度 movement speed	200~300mm/s 以上 Above 200~300mm/s
排版软件 Typesetting software	智能超级排版软件，更节省面料，比友商设备节省 3%~7% 布料 Intelligent super typesetting software, more fabric saving, saving 3% ~7% fabric compared to similar competitors
兼容软件格式 Compatible with software formats	dxg、plt、json、ai、svg、pdf、nc、dat、ptr、dst、dsb
投影仪 projector	单高清成像投影仪 Single HD imaging projector
专利吸风 Patent suction	外置动态多分区精准控制吸风量（噪音更低、维护更方便） External dynamic multi zone precise control of air intake volume (lower noise, easier maintenance)
机器占地面积 Machine footprint	长 7000mm× 宽 2260mm× 高 1320mm Length 7000mm × Width 2260mm × Height 1320mm
最小使用面积 Minimum usable area	长 9000mm× 宽 4000mm× 高 2600mm 9000mm in length, 4000mm in width, and 2600mm in height
重量 weight	2800kg
总功率 total power	10.3KW
气压 air pressure	0.5-0.85MPa
电压 voltage	AC220V 60HZ /AC380V 50HZ

Flat type double head
flash cutting machine
平板型双头裁切机

适用于鞋类、箱包、服装、汽车内饰、家具、运动器材及复合材料加工，可高效切割皮革、布料、海绵等柔性材料，支持复杂形状和高精度需求。

Suitable for the processing of shoes, bags, clothing, automotive interiors, furniture, sports equipment, and composite materials. It can efficiently cut flexible materials such as leather, fabric, and sponge, supporting complex shapes and high-precision requirements.



NB-1616/1625-P2 (标准版 Standard Edition)
NB-1616/1625-P2-V2 (大视觉版 2 摄像头 Big Vision Version 2 Camera)
NB-1616/1625-P2-V2-AI (AI 真皮自动排版 AI leather automatic typesetting)

产品特点 Features

- 1、双头异步同时裁切，效率翻倍；

2、双梁四电机同步驱动，精度更高；

3、智能排版系统，面料利用率提高 3%~7%；

4、多层自动送料，自动裁切，根据刀刃长度和面料材质不同，皮革面料最高可切 15mm，蓬松面料可切 30mm；

5、大行程压脚设计，压脚高度相比上一代机器增加 6mm，更方便蓬松面料裁切；

6、电机独立驱动的旋转冲孔机构，针对皮革、鞋面等厚料提供更加有力的冲孔穿透能力；

7、刀头默认配置一组切刀、两组冲孔、一组画笔、一组划线笔，裁切、冲孔、划线可同时完成；

8、超高频振动切刀，频率 12500 次 / 分；

9、动态真空分区吸附机构，提供更加强力的吸附能力让面料更加平整、尺寸更加精准；

10、真空储存室机构及风机软启动设计，能耗降低 20%。
1. Double heads asynchronous simultaneous cutting, doubling efficiency.

2. Double beam four motor synchronous drive for higher precision.

3. Intelligent typesetting system increases fabric utilization by 3% -7%.

4. Multi layer automatic feeding and cutting. Depending on the blade length and fabric material, leather fabrics can be cut up to 15mm, while fluffy fabrics can be cut up to 30mm.

5. The large stroke presser foot design increases the presser foot height by 6mm compared to the previous generation, making it more convenient for cutting fluffy fabrics.

6. The motor-driven rotating punching mechanism provides stronger punching and penetration capabilities for thick materials such as leather and shoe uppers.

7. The default configuration of the cutting head includes one set of cutting blades, two sets of punching holes, one set of brushes, and one set of marking pens. Cutting, punching, and marking can be completed simultaneously.

8. Ultra high frequency vibration cutter, frequency 12500 times/minute.

9. The dynamic vacuum partition adsorption mechanism provides stronger adsorption capacity, making the fabric more firm and the size more precise.

10. The vacuum storage chamber mechanism and fan soft start design reduce energy consumption by 20%.

产品参数 Product parameters

型号 Model	1616	1625
振动刀裁切 Vibration knife cutting	气动式 pneumatic type	
画笔功能 Brush function	荧光笔 fluorescent pen	
冲孔配置 Brush function	φ 0.7~3.0mm 冲头（可选配：φ 3.0~5.0mm 冲头） 0.7~3.0mm punch (optional: 3.0~5.0mm punch)	
裁切范围 Cutting range	宽 160cm× 长 160cm Width 160cm x Length 160cm	宽 160cm× 长 250cm Width 160cm x Length 250cm
自动送料 automatic feed	可支持 8 卷面料同时自动送料（即铺布） Can support automatic feeding (i.e. laying) of 8 rolls of fabric at the same time	
移动速度 movement speed	200~300mm/s 以上 Above 200~300mm/s	
排版软件 Typesetting software	智能超级排版软件，更节省面料，比友商设备节省 3%~7% 布料 Intelligent super typesetting software, more fabric saving, saving 3% ~7% fabric compared to similar competitors	
兼容软件格式 Compatible with software formats	dxf、plt、json、ai、svg、pdf、nc、dat、ptr、dst、dsb	
投影仪 projector	单高清成像投影仪 Single HD imaging projector	
专利吸风 Patent suction	外置动态多分区精准控制吸风量（噪音更低、维护更方便） External dynamic multi zone precise control of air intake volume (lower noise, easier maintenance)	
机器占地面积 Machine footprint	长 5500mm× 宽 2300mm× 高 1800mm Length 5500mm x Width 2300mm x Height 1800mm	长 8500mm× 宽 2300mm× 高 1800mm Length 8500mm x Width 2300mm x Height 1800mm
最小使用面积 Minimum usable area	长 7000mm× 宽 3000mm 7000mm in length and 3000mm in width	长 10000mm× 宽 3000mm 10000mm in length and 3000mm in width
重量 weight	2000kg	2500kg
总功率 total power	11KW	
电压 voltage	220V（控制系统）+380V（风机）； 220V (control system)+380V (fan)	

Flat type single head sample room cutting machine
平板型单头版房裁切机

适用于鞋类、箱包、服装、汽车内饰、家具、运动器材及复合材料打样、加工，可高效切割皮革、布料、海绵等柔性材料，支持复杂形状和高精度需求。

Suitable for sampling and processing of shoes, bags, clothing, automotive interiors, furniture, sports equipment, and composite materials. It can efficiently cut flexible materials such as leather, fabric, and sponge, supporting complex shapes and high-precision requirements.



NB-906-P1 (标准版 Standard Edition)
NB-906-P1-V1 (大视觉版 Big Vision Version)

产品特点 Features

- 1、占地小巧且适配性强：仅占地 4 平方米，采用 220V 电压，在任意房间都能轻松放置并完成裁剪工作，对场地要求极低；

2、功能齐全且高效：具备裁切、冲孔、划线、标记四大功能，可同步操作，实现“一刀多用”，省去 3 道换工序的时间，大幅提升工作效率；

3、远程操作便捷：支持远程发送文件，设计师在电脑上设计好的稿子能直接传输到机器，省时又省心，简化了工作流程；

4、排版快速高效：智能系统可快速完成排版，进度条飞速推进，能瞬间拉满工作效率；

5、操作面板设计人性化：配备隐藏式操作面板，手指轻触机身侧面即可弹出，操作界面简洁明了，且不占用额外空间；

6、安全防护到位：工作区设有安全光栅，当手不经意靠近时，机器会瞬间暂停，有效避免意外发生，保障操作人员安全；

7、低噪音设计：内置低噪音风机，机器运转时安静无扰，不影响办公环境；若想彻底静音，还可将风机放置于室外，通过预留的软管连接使用。
1. Compact in size and highly adaptable: It only covers an area of 4 square meters and uses 220V voltage. It can be easily placed in any room to complete cutting work, with extremely low requirements for the site;

2. Complete functions and high efficiency: It has four functions: cutting, punching, marking lines and making marks, which can be operated simultaneously to realize "one knife with multiple uses". It saves the time of 3 tool-changing procedures and greatly improves work efficiency;

3. Convenient remote operation: It supports remote file sending. The manuscripts designed by designers on the computer can be directly transmitted to the machine, saving time and effort and simplifying the work process;

4. Fast and efficient typesetting: The intelligent system can quickly complete typesetting, and the progress bar advances rapidly, which can instantly maximize work efficiency;

5. User-friendly operation panel design: Equipped with a hidden operation panel, which can pop up with a light touch on the side of the machine body. The operation interface is simple and clear, and it does not take up extra space;

6. Adequate safety protection: The work area is equipped with a safety light curtain. When the hand inadvertently approaches, the machine will stop instantly, effectively avoiding accidents and ensuring the safety of operators;

7. Low-noise design: It is equipped with a built-in low-noise fan, so the machine runs quietly without disturbing the office environment. If you want to be completely silent, you can place the fan outdoors and connect it with the reserved hose.

产品参数 Product parameters

振动刀裁切 Vibration knife cutting	气动式 pneumatic type
画笔功能 Brush function	荧光笔 fluorescent pen
冲孔配置 Brush function	￠ 0.7~3.0mm 冲头 (可选配：￠ 3.0~5.0mm 冲头) 0.7~3.0mm punch (optional: 3.0~5.0mm punch)
裁切范围 Cutting range	宽 60cm× 长 90cm Width 60cm x Length 90cm
移动速度 movement speed	200~300mm/s 以上 Above 200~300mm/s
排版软件 Typesetting software	手工排料系统 Manual nesting system
兼容软件格式 Compatible with software formats	dxflptjsonaisvgpdfncdatptrdstdsb
投影仪 projector	单高清成像投影仪 Single HD imaging projector
吸风结构 Suction structure	单分区吸风结构 Single zone suction structure
机器占地面积 Machine footprint	长 1610mm× 宽 1300mm× 高 1260mm; Length 1610mm x Width 1300mm x Height 1260mm
最小使用面积 Minimum usable area	长 2000mm× 宽 2000mm; 2000mm in length and 2000mm in width
重量 weight	430Kg
总功率 total power	3KW
电压 voltage	220V

NB-591E-M

三自动电脑罗拉车（单针）
Three automatic computerized roller feed
(Single needle)



NB-592E-M

三自动电脑罗拉车（双针）
Three automatic computerized roller feed
(Double needle)



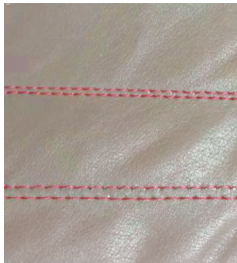
产品用途 Product Usage

该系列机型广泛适用于各类高档皮鞋、运动鞋、箱包、手套、皮革、鞋服帽配件等中厚料制品的缝纫工艺。

This series of models are widely used in all kinds of high-grade leather shoes, sports shoes, bags, gloves, leather, shoes and hats accessories and other medium and thick materials sewing process.



591E-M



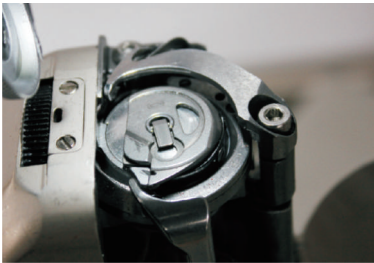
592E-M



591E-M



592E-M



新型的切线刀 New thread cutter

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 Max. stitch length	机针型号 Needle size	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-591E-M	3000rpm	0.8~4.5	134-35S 90/14	7mm	★	★	80/85	680×320×670mm
NB-592E-M	2000rpm	0.6~3.6	134-35S 90/14	7mm	★	★	80/85	680×320×670mm

NB-591S

三自动电脑罗拉车（单针）
Three automatic computerized roller feed
(Single needle)



NB-592S

三自动电脑罗拉车（双针）
Three automatic computerized roller feed
(Double needle)



产品用途 Product Usage

该系列机型广泛适用于各类高档皮鞋、运动鞋、箱包、手套、皮革、鞋服帽配件等中厚料制品的缝纫工艺。

This series of models are widely used in all kinds of high-grade leather shoes, sports shoes, bags, gloves, leather, shoes and hats accessories and other medium and thick materials sewing process.



591S



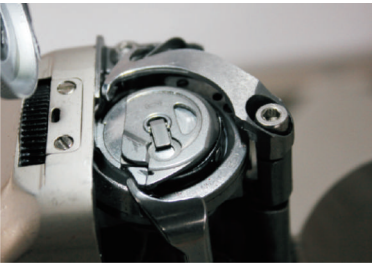
592S



591S



592S



新型的切线刀 New thread cutter

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 Max. stitch length	机针型号 Needle size	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-591S	3000rpm	0.8~4.5	134-35S 90/14	7mm	★	★	80/85	680×320×670mm
NB-592S	2000rpm	0.6~3.6	134-35S 90/14	7mm	★	★	80/85	680×320×670mm

NB-691E-M

三自动电脑罗拉车 (单针)
Three automatic computerized roller feed sewing machine (single needle)

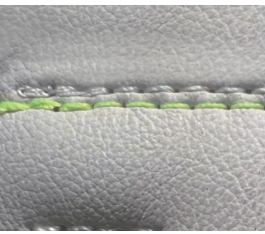
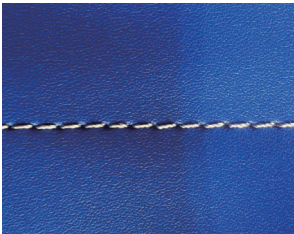


产品用途 Product Usage

该机型广泛适用于各类高档皮鞋、运动鞋、箱包、手套、皮革、鞋服、帽等中厚料缝制物品。

产品特点 Features

- 1. 采用伺服马达直接驱动，节能环保；
- 2. 外形采用南邦家族式设计风格，视觉精致美观；
- 3. 隐藏式电控，语音播报程序，操作简单易懂；
- 4. 采用电子式自动倒回缝、自动剪线、自动抬压脚，提高了工作效率；
- 5. 新型剪刀机构，调节快捷方便，使用寿命更长；
- 6. 旋梭自动供油装置，噪音低，不易磨损；
- 7. 1.6 倍大梭，减少绕线时间，提高了工作效率（可选配）。



NB-692E-M

三自动电脑罗拉车 (双针)
Three automatic computerized roller feed sewing machine (double needle)



This model is suitable for the sewing process of all kinds of high-end leather shoes, sports shoes, bags, gloves, shoes and clothing, hats and other medium and heavy materials.

- 1. Direct drive by servo motor, energy saving and environmental protection.
- 2. The appearance adopts Nanbang family-style design, and the vision is exquisite and beautiful.
- 3. Hidden electronic control, voice broadcast program, easy to operate.
- 4. Adopt electronic automatic reverse sewing, automatic thread trimming, automatic presser foot lift, improve work efficiency.
- 5. The new cutter mechanism is fast and convenient to adjust and has a longer service life.
- 6. The rotary hook automatic oil supply device has low noise and is not easy to wear.
- 7. 1.5 times larger shuttle reduces winding time and improves work efficiency (optional).

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 Max. stitch length	机针型号 Needle size	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-691E-M	3000rpm	0.8~4.5	134-35S 90/14	7mm	★	★	80/85	750×350×700mm
NB-692E-M	2800rpm	0.6~3.6	134-35S 90/14	7mm	★	★	80/85	750×350×700mm

NB-1591E-M

高速电脑罗拉车 (单针)
High Speed Computerized Stepping Post Bed Sewing Machine (single needle)



产品用途 Product Usage

该系列机型广泛适用于各类高档皮鞋、运动鞋、箱包、手套、皮革、鞋服帽配件等中厚料制品的缝绉工艺。



1591E



1592E

NB-1592E-M

高速电脑罗拉车 (双针)
High Speed Computerized Stepping Post Bed Sewing Machine(double needle)



This series of models are widely used in all kinds of high-grade leather shoes, sports shoes, bags, gloves, leather, shoes and hats accessories and other medium and thick materials sewing process.



1591E

1592E

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 Max. stitch length	机针型号 Needle size	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-1591E	3000rpm	0.8~4.5	134-35S 90/14	7mm	★	★	80/85	750×350×700mm
NB-1592E	2800rpm	0.6~3.6	134-35S 90/14	7mm	★	★	80/85	750×350×700mm

NB-1691AQ-01

步进三自动电脑罗拉车（单针）
Stepper motor three automatic functions
computerized roller feed sewing machine
(Single needle)

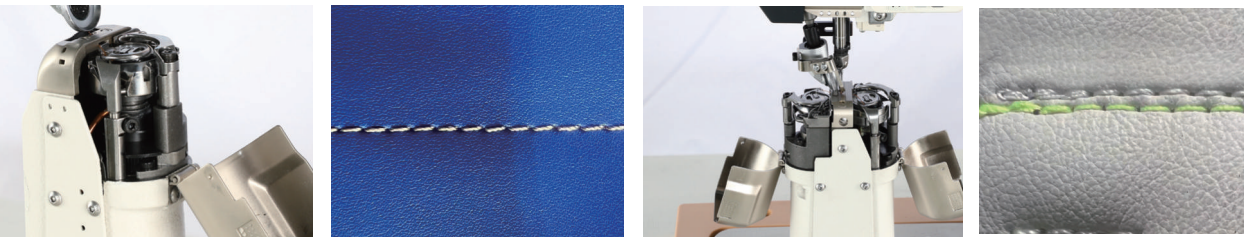


产品用途 Product Usage

该系列机型广泛适用于各类高档皮鞋、运动鞋、箱包、手套、皮革、鞋服帽配件等中厚料制品的缝纫工艺。

产品特点 Features

- 1、差动送料针距精准，上滚轮、下滚轮、摆针均采用独立步进电机驱动控制，可设置上下滚轮的差动送料，实现缝纫线迹完美重合；
- 2、步进电机取代传统机械传动及电磁铁驱动并控制倒缝结构，实现声音轻、倒缝无声超快的起缝和倒回缝体验；
- 3、可自由切换针距确保快慢针、内外弯、薄厚料、爬坡时的针距一致，线迹完美重合。



产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 Max. stitch length	机针型号 Needle size	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-1691AQ-01	3000rpm	7.0mm	DP×5 (12#—25#)	7~12mm	★	★	63.5/72kg	740×365×695mm
NB-1692AQ-01	3000rpm	7.0mm	DP×5 (12#—25#)	7~12mm	★	★	63.5/72kg	740×365×695mm

NB-1692AQ-01

步进三自动电脑罗拉车（双针）
Stepper motor three automatic functions
computerized roller feed sewing machine
(double needle)



This series of models are widely used in all kinds of high-grade leather shoes, sports shoes, bags, gloves, leather, shoes and hats accessories and other medium and thick materials sewing process

- 1. Differential feeding needle distance is accurate, the upper roller, the lower roller and the swing needle are driven by independent stepper motor, and the differential feeding of the upper and lower rollers can be set to achieve perfect sewing stitch coincidence.
- 2. The stepper motor replaces the traditional mechanical drive and electromagnet drive and controls the backseam structure to achieve the experience of light sound, silent backseam and super-fast sewing and backstitching.
- 3. Freely to switch the needle distance to solve the fast needle, inside and outside bending, thin and thick material, climbing the needle distance is consistent, stitch perfect coincidence.

NB-1572AQ-01

步进切缝一体电脑罗拉车（单针）
Stepper motor computerized roller feed with
edge cutter sewing machine (Single needle)



产品用途 Product Usage

该机型适用于各类高档皮鞋、运动鞋、箱包、手套、鞋服帽等中厚料缝制品的缝纫工艺。

产品特点 Features

- 1、差动送料针距精准，上滚轮、下滚轮、摆针均采用独立步进电机驱动控制，可设置上下滚轮的差动送料，实现缝纫线迹完美重合；
- 2、步进电机取代传统机械传动及电磁铁驱动并控制倒缝结构，实现声音轻、倒缝无声超快的起缝和倒回缝体验。
- 3、可自由切换针距确保快慢针、内外弯、薄厚料、爬坡时的针距一致，线迹完美重合；
- 4、一边车线一边修边，更有效地提高产能；
- 5、采用下切联动式结构，能做到随切随停。

This model is suitable for the sewing process of all kinds of high-end leather shoes, sports shoes, bags, gloves, shoes and clothing, hats and other medium and heavy materials.

- 1. Differential feeding needle distance is accurate, the upper roller, the lower roller and the swing needle are driven by independent stepper motor, and the differential feeding of the upper and lower rollers can be set to achieve perfect sewing stitch coincidence.
- 2. The stepper motor replaces the traditional mechanical drive and electromagnet drive and controls the backseam structure to achieve the experience of light sound, silent backseam and super-fast sewing and backstitching.
- 3. Freely to switch the needle distance to solve the fast needle, inside and outside bending, thin and thick material, climbing the needle distance is consistent, stitch perfect coincidence.
- 4. Improve production capacity more effectively while sewing with cutting fabric.
- 5. Undercutting linkage structure can be achieved with cutting and stopping.

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 Max. stitch length	机针型号 Needle size	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-1572AQ-01	3000rpm	7.0mm	DP×5 (12#—25#)	7~12mm	★	★	67/75kg	740×365×695mm

NB-1571AQ-01

步进切缝一体电脑罗拉车（单针）
Stepper motor computerized roller feed with edge
cutter sewing machine (Single needle)



产品用途 Product Usage

该机型适用于各类高档皮鞋、运动鞋、箱包、手套、鞋服帽等中厚料缝制品的缝纫工艺。

This model is suitable for the sewing process of all kinds of high-end leather shoes, sports shoes, bags, gloves, shoes and clothing, hats and other medium and heavy materials.

产品特点 Features

- 1、差动送料针距精准，上滚轮、下滚轮、摆针均采用独立步进电机驱动控制，可设置上下滚轮的差动送料，实现缝绉线迹完美重合；
- 2、步进电机取代传统机械传动及电磁铁驱动并控制倒缝结构，实现声音轻、倒缝无声超快的起缝和倒回缝体验；
- 3、可自由切换针距确保快慢针、内外弯、薄厚料、爬坡时的针距一致，线迹完美重合；
- 4、一边车线一边修边，更有效地提高产能；
- 5、采用下切联动式结构，能做到随切随停。

- 1. Differential feeding needle distance is accurate, the upper roller, the lower roller and the swing needle are driven by independent stepper motor, and the differential feeding of the upper and lower rollers can be set to achieve perfect sewing stitch coincidence.
- 2. The stepper motor replaces the traditional mechanical drive and electromagnet drive and controls the backseam structure to achieve the experience of light sound, silent backseam and super-fast sewing and backstitching.
- 3. Freely to switch the needle distance to solve the fast needle, inside and outside bending, thin and thick material, climbing the needle distance is consistent, stitch perfect coincidence.
- 4. Improve production capacity more effectively while sewing with cutting fabric.
- 5. Undercutting linkage structure can be achieved with cutting and stopping.

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 Max. stitch length	机针型号 Needle size	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-1571AQ-01	3000rpm	7.0mm	DP×5 (12#—25#)	7~12mm	★	★	67/75kg	740×365×695mm

NB-1698AQ320-01

步进三自动电脑罗拉车（高柱单针）
Stepper motor three automatic functions computerized
roller feed sewing machine (High post Single needle)



产品用途 Product Usage

该机型适用于长筒靴、童鞋、箱包等中厚料缝制品的缝纫工艺。

This model is suitable for the sewing process of sewing boots, children's shoes, luggage and other medium and heavy materials.

产品特点 Features

- 1、可自由切换针距确保快慢针、内外弯、薄厚料、爬坡时的针距一致，线迹完美重合；
- 2、高柱子外径 49×52×320mm。
- 3、前后加固缝重针率 100%，线迹美观、良品率高。

- 1. Freely to switch the needle distance to solve the fast needle, inside and outside bending, thin and thick material, climbing the needle distance is consistent, stitch perfect coincidence.
- 2. High post Outer diameter 49×52×320mm.
- 3. Front and rear reinforcement stitch 100% thread beautiful, high yield.

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 Max. stitch length	机针型号 Needle size	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-1698AQ320-01	3000rpm	7.0mm	DP×5 (12#—25#)	7~12mm	★	★	67/75kg	750×365×830mm

NB-1699AQ320-21

步进三自动电脑罗拉车（高柱双针）
Stepper motor three automatic functions computerized roller feed sewing machine (high post double needle)



产品用途 Product Usage

该机型适用于长筒靴、童鞋、箱包等中厚料缝制品的缝纫工艺。

This model is suitable for the sewing process of sewing boots, children's shoes, luggage and other medium and heavy materials.

产品特点 Features

- 1、步进电机取代传统机械传动及电磁铁驱动并控制倒缝结构，实现声音轻、倒缝无声超快的起缝和倒回缝体验；
- 2、高柱柱子外径 45×80×320mm；
- 3、滚轮式压脚送料便于车缝不规则产品时可自由转向。

- 1. The stepper motor replaces the traditional mechanical drive and electromagnet drive and controls the backseam structure to achieve the experience of light sound, silent backseam and super-fast sewing and backstitching.
- 2. The outer diameter of the POST is 45×80×320mm.
- 3. Roller press foot feed is easy to turn freely when sewing irregular products.

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 Max. stitch length	机针型号 Needle size	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/gross weight	包装尺寸 Packing size
NB-1699AQ320-21	3000rpm	7.0mm	DP×5 (12#—25#)	7~12mm	★	★	67/75kg	750×365×830mm

NB-1891AQ-01

步进三自动电脑罗拉车（短线头）
stepper motor three functions computerized roller feed sewing machine(short trimmer)



产品用途 Product Usage

该机型适用于长筒靴、童鞋、箱包等中厚料缝制品的缝纫工艺。

This model is suitable for the sewing process of sewing boots, children's shoes, luggage and other medium and heavy materials.

产品特点 Features

- 1、差动送料针距精准，上滚轮、下滚轮、摆针均采用独立步进电机驱动控制，可设置上下滚轮的差动送料，实现缝纫线迹完美重合；
- 2、步进电机取代传统机械传动及电磁铁驱动并控制倒缝结构，实现声音轻、倒缝无声超快的起缝和倒回缝体验；
- 3、可自由切换针距确保快慢针、内外弯、薄厚料、爬坡时的针距一致，线迹完美重合；
- 4、线头长度只有 3mm；
- 5、伺服电机直接驱动；
- 6、自动剪线、自动抬压脚、自动倒回缝；
- 7、滚轮式压脚送料便于车缝不规则产品时可自由转向；
- 8、可通过编程模式实现花样编程缝制；
- 9、倒缝采用电子按键，且增加手动倒缝，让操作者使用更方便；
- 10、数控针距调节彻底解决老款手动调节针距导致每台针距不一致的问题。

- 1. Differential feeding needle distance is accurate, the upper roller, the lower roller and the swing needle are driven by independent stepper motor, and the differential feeding of the upper and lower rollers can be set to achieve perfect sewing stitch coincidence;
- 2. The stepper motor replaces the traditional mechanical drive and electromagnet drive and controls the backseam structure to achieve the experience of light sound, silent backseam and super-fast sewing and backstitching;
- 3. Freely to switch the needle distance to solve the fast needle, inside and outside bending, thin and thick material, climbing the needle distance is consistent, stitch perfect coincidence;
- 4. The length of the thread tail is only 3mm;
- 5. Servo motor drive;
- 6. Automatic trimming,automatic footlift,automatic back stitching;
- 7. Roller press foot feed is easy to turn freely when sewing irregular products
- 8. Pattern programming sewing can be realized through programming mode;
- 9. Electronic keys are used for backstitching, and manual backstitching is added to make the operator more convenient;
- 10.computerized needle distance adjustment completely solves the problem of inconsistent needle distance in each set of the old manual adjustment needle distance.

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 Max. stitch length	机针型号 Needle size	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/gross weight	包装尺寸 Packing size
NB-1891AQ-01	3000rpm	7.0mm	DP×5 (12#—25#)	7~12mm	★	★	67/75kg	740×365×695mm

NB-5891AQ-01

三自动高头车（单针）
Three automatic post bed(single needle)



产品用途 Product Usage

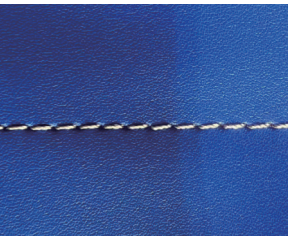
该系列机型广泛使用于各类高档皮鞋、运动鞋、箱包、手套、皮革、鞋服帽配件等中厚料制品的缝纫工艺。

NB-5892AQ-01

三自动高头车（双针）
Three automatic post bed(double needle)



This series of models are widely used in all kinds of high-grade leather shoes, sports shoes, bags, gloves, leather, shoes and hats accessories and other medium and thick materials sewing process



产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 Max. stitch length	机针型号 Needle size	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-5891AQ-01	3000	6mm	DP*5 12-22#	12mm	★	★	60kg/65kg	760×360×640mm
NB-5892AQ-02	2500	6mm	DP*5 12-22#	12mm	★	★	60kg/65kg	760×360×640mm

NB-0320AQ-01

双针高头同步车
Double needle post bed double feed sewing machine



产品用途 Product Usage

适用于汽车坐垫、各种鞋头鸡芯的双针分缝及各种特殊车缝。

Suitable for car seat cushion, all kinds of shoe cover rope U-tunnel making, double stitch and all kinds of special sewing.

产品特点 Features

- 1. 高立柱带同步送料；
- 2. 自动加油；
- 3. 单机芯、双机芯、三机芯可自由切换。

- 1. high column with synchronous feeding.
- 2. automatic lubrication.
- 3. single rope U-tunnel double rope U-tunnels three rope U-tunnels can be freely switched.



产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	线迹长度 Stitch length	缝制厚度 Sewing needle	机针型号 Needle	毛重重量 Hair weight	机型体积 Model size
NB-0320AQ-01	2200rpm	1~10mm	1~10mm	DP x 17 #12-#21	58kg	775×375×640mm

NB-360SX-2420

360°旋转电脑罗拉车（步进送料）
360° rotating computerized roller feed sewing machine (step feeding)



产品用途 Product Usage

适用于长靴、布袋和行李箱的缝制。

Suitable for sewing boots, handbags and suitcases.

产品特点 Features

- 1、带 360°旋转臂的罗拉车，工作范围达到 380mm 以上；
- 2、外形采用欧洲风格的设计理念，自主研发的嵌入式电控，整体外形大气美观；
- 3、差动送料针距精准，上滚轮、下滚轮、摆针均采用独立步进电机驱动控制，可设置上下滚轮的差动送料，实现缝纫线迹完美重合；
- 4、步进电机取代传统机械传动及电磁铁驱动并控制倒缝结构，实现声音轻、倒缝无声超快的起缝和倒回缝体验；
- 5、比原有机器加高 140mm, 更大的旋转空间便于工人操作。

- 1. Post bed sewing machine with 360 ° rotating arm, the working range is more than 380mm.
- 2. The shape adopts the European style design concept of independent research and development of embedded control panel overall appearance of atmosphere and beauty.
- 3. Differential feeding needle distance is accurate, the upper roller, the lower roller and the swing needle are driven by independent stepper motor, and the differential feeding of the upper and lower rollers can be set to achieve perfect sewing stitch coincidence.
- 4. The stepper motor replaces the traditional mechanical drive and electromagnet drive and controls the backseam structure to achieve the experience of light sound, silent backseam and super-fast sewing and backstitching.
- 5. The post bed is 140mm higher than the original machine and the worker can operate.

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针距 Max. stitch length	机针型号 Needle size	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/gross weight	包装尺寸 Packing size
NB-360SX-2420	3000rpm	0.8~4.5mm	134-35S 90/14	7mm	★	★	80/85kg	680×320×670mm

NB-1590AQ-01

步进三自动平板电脑罗拉车（单针）
Stepper motor three automatic functions computerized flat bed roller feed sewing machine (Single needle)



产品用途 Product Usage

该机型适用于各类皮鞋、运动鞋、箱包、手套、皮革、鞋服帽等中厚料缝制品的缝纫工艺。

This model is suitable for sewing all kinds of leather shoes, sports shoes, bags, gloves, leather, shoes, clothing, hats and other medium and thick materials.

产品特点 Features

- 1、差动送料针距精准，上滚轮、下滚轮、摆针均采用独立步进电机驱动控制，可设置上下滚轮的差动送料，实现缝纫线迹完美重合；
- 2、带滚轮送料的平板缝纫机——汽车内饰件专家；
- 3、数控针距调节彻底解决老款手动调节针距导致每台针距不一致的问题。

- 1. Differential feeding needle distance is accurate, the upper roller, the lower roller and the swing needle are driven by independent stepper motor, and the differential feeding of the upper and lower rollers can be set to achieve perfect sewing stitch coincidence.
- 2. Flat sewing machine with roller feed - specialist in automotive interiors.
- 3. computerized needle distance adjustment completely solves the problem of inconsistent needle distance in each set of the old manual adjustment needle distance.



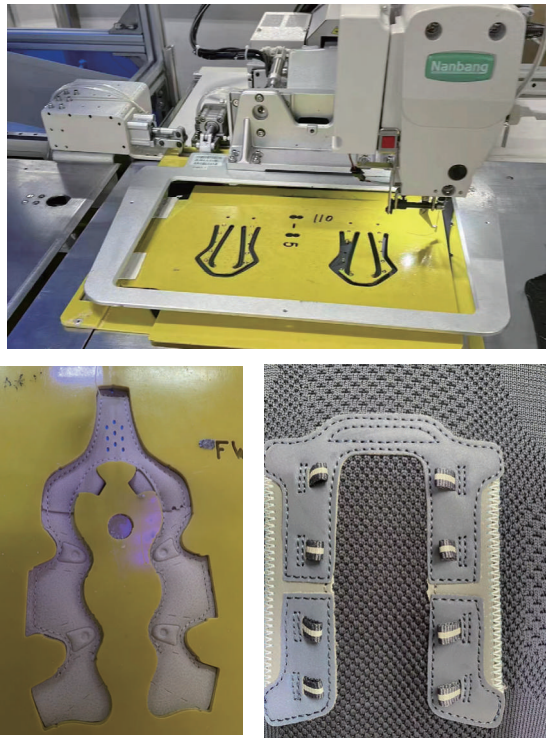
产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 Max. stitch length	机针型号 Needle size	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/gross weight	包装尺寸 Packing size
NB-1590AQ-01	3000rpm	7.0mm	DP×5 (12#—25#)	7~12mm	★	★	63.5/72kg	740×365×695mm

Computerized pattern sewing machine
电脑花样机

高效、美观，适用范围广，性能卓越、节能降耗、安全可靠，彩色触摸屏面板，可根据图标快速简便编辑花样。

Efficient, beautiful, wide range of application, excellent performance, energy saving, safe and reliable, color touch screen panel, according to the icon, quickly and easily edit the pattern.



NB-342G-C NB-6040
NB-3525G-C

产品特点 Features

- 1、采用独创的电脑直接驱动式马达，启动停车反应迅速，与传统机型相比，缝制时间缩短了约 19%，生产效率得到进一步提高；

2、以美观的线迹进行高质量缝纫；

3、压脚控制系统提供上下线张力一致的缝制；

4、以 0.05mm 的最小分辨率实现美观的缝纫线迹；

5、可对大压脚角度进行调节，大压脚前后左右压力均衡，使缝制物平稳旋转以保证精确缝制；

6、采用彩色触摸显示屏，操作更简单方便。
1. Adopt the original computer direct drive motor,start/stop position response rapidly, machine time shortened by about 19%compared with the traditional model ,further improve the production efficiency;

2. High sewing speed with perfect stitches;

3. The press foot control system provide up and low thread consistent tension sewing;

4. With 0.05 mm minimum resolution to achieve beautiful sewing stitch;

5. The big press foot is adjustable,pressure equilibrium of all side of the big press foot can make the sewing material rotate smoothly to ensure the accurate sewing;

6. Using a color touch screen, the operation is simpler and more convenient.

产品参数 Product parameters

型号 Model	NB-342G	NB-3525	NB-6040
线迹型式 Line	单针平缝 Single-needle flat seam		
最高缝纫速度 Highest sewing speed	2,700rpm		
缝制区域 (X×Y)Sewing area	300×200mm	350×250mm	600×400mm
送布装置 Cloth feeding device	间歇送布（脉冲马达驱动）Inter mittent feeding(driven by pulse motor)		
针距 Stitch length	0.05~12.7mm		
最大针数 Max.needle number	20,000 针 /1 个图案 (20,000needles/1pattern)		
压脚驱动方式 Foot presser driving mode	气动 Pneumatic		
压脚高度 Work Clamp Height	最大 Max.30mm		
两步压脚 2-step presser foot	一体式压脚 All-in-one presser foot		
间歇压脚上升量 Rising amount of intermittent foot presser	22mm		
间歇压脚行程 Stroke by intermittent presser foot	0 或 2~10mm（出厂设置：3mm）0 or 2~10mm（Factory defaults: 3mm）		
旋梭 Hook	两倍摆梭 Double Shuttle Hook		
扫线装置 Scavenging device	标准装备 Standard facility		
切线装置 Cutting device	标准装备 Standard facility		
夹线器 Tension device	电子夹线器 Elctric tension device		
数据存储方式 Data storage way	USB 或闪存（使用 CF 卡可任意缝纫图案） USB or Flash memory(You can sew pattern with CF card)		
马达 Motor	AC 伺服马达 550W AC servomotor 550W		
重量 Weight	机头：约 135kg，操作盘：约 0.6kg，控制箱：14.2~16.2kg(根据出口国家不同) Head: about 108kg, Operating panel: about 0.6kg, controlbox: 14.2~16.2kg (according to different export countries)	同 NB-342G	机头：约 145kg 其他同 NB-342G
电源 Power	单相 220V Single phase 220V 三相 Three-phase 380V		
气压 Air pressure	0.5Mpa 1.8L/min		
净重 /N.W	220		
毛重 /G.W	290		
包装尺寸 /Measurement	1260×1260×1350		
体积 /CBM	2.14m³		



Computerized pattern sewing machine
电脑花样机

高品质缝纫，标配断线感应器，耗电低、高转速、高效率、强化机针穿透力，触摸屏花样编辑快速简便。

High-quality sewing, standard thread breakage sensor, low power consumption, high speed, high efficiency, and enhanced needle penetration. Touch screen pattern editing is quick and easy.



NB-326G
NB-311G

产品特点 Features

- 1、采用独创的电脑直接驱动式马达，启动停车反应迅速，与传统机型相比，缝制时间缩短了约 19%，生产效率得到进一步提高；

2、以美观的线迹进行高质量缝纫；

3、压脚控制系统提供上下线张力一致的缝制；

4、以 0.05mm 的最小分辨率实现美观的缝纫线迹；

5、可对大压脚角度进行调节，大压脚前后左右压力均衡，使缝制物平稳旋转以保证精确缝制；

6、311G 缝制范围为 130×100mm，326G 缝制范围为 220×100mm，比传统机型大，扩展了包类和牛仔裤的各种用途；

7、采用彩色触摸显示屏，操作更简单方便。
1. Adopt the original computer direct drive motor,start/stop position response rapidly, machine time shortened by about 19%compared with the traditional model ,further improve the production efficiency.

2. High sewing speed with perfect stitches.

3. The press foot control system provide up and low thread consistent tension sewing.

4. With 0.05 mm minimum resolution to achieve beautiful sewing stitch.

5. The big press foot is adjustable,pressure equilibrium of all side of the big press foot can make the sewing material rotate smoothly to ensure the accurate sewing.

6. 311G sewing area: 130×100mm，326G sewing area: 220×100mm，bigger than traditional machine, especially expand the function for bags and jeans trouser.

7. Using a color touch screen, the operation is simpler and more convenient.

产品参数 Product parameters

型号 Model	NB-326G	NB-311G
线迹型式 Line	单针平缝 Single-needle flat seam	
最高缝纫速度 Highest sewing speed	2,700rpm	
缝制区域 (XxY)Sewing area	220×100mm	130×100mm
送布装置 Cloth feeding device	间歇送布（脉冲马达驱动） Intermittentfeeding(driven by pulse motor)	
针距 Stitch length	0.05~12.7mm	
最大针数 Max.needle number	20,000 针 /1 个图案 (20,000 needles/1 pattern)	
压脚驱动方式 Foot presser driving mode	气动 Pneumatic	
压脚高度 Presser foot heightWork Clamp Height	最大 Max.30mm	
两步压脚 2-step presser foot	分离式压脚 Divided presser foot	
间歇压脚上升量 Rising amount of intermittent foot presser	22 mm	
间歇压脚行程 Stroke by intermittent presser foot	0 或 2~10mm(出厂设置： 3mm) 0 or 2~10mm(Factory defaults:3mm)	
旋梭 Hook	两倍摆梭 Double Shuttle Hook	
扫线装置 Scavenging device	标准装备 Standard facility	
切线装置 Cutting device	标准装备 Standard facility	
夹线器 Tension device	电子夹线器 Elctric tension device	
数据存储方式 Data storage way	USB 或闪存（使用 CF 卡可任意缝纫图案） USBor Flash memory (You can sew pattern with CF card)	
马达 Motor	AC 伺服马达 550 N ACservomotor.550W	
重量 Weight	机头：约 108kg 操作盘：约 0.6kg 控制箱： 14.2~16.2kg(根据出口国家不同) Head:about 108 kg Operating panel:about0.6 kg control box:14.2~16.2 kg(according to different export countries)	
电源 Power	单相 220 V Single phase 220V 三相 Three-phase 380V	
气压 Air pressure	0.5 Mpa 1.8L/min	
净重 /N.W	160	
毛重 /G.W	208	
包装尺寸 Packing size/Measurement	1250×850×1350	
体积 /CBM	1.44m³	

Computerized pattern bar tacking machine
电脑花样套结机

一机多用：套结机可通过简单更换纽夹装置，实现套结、钉扣功能于一体。

It is multi-purpose machine. The bar tacking machine can realize the functions of bar tacking and button attaching by simply replacing the button clamp device.



NB-430G-02



NB-430D 6×8



NB-430G-02
NB-430D 6×8

产品特点 Features

- 1、新型切线机构：有效防止在缝绉开始时出现鸟巢状线迹，提高品质；

2、压脚行程可分两段式控制，数据化调节压脚高度，精准落针起缝点；

3、触摸屏操作面板：根据图标快捷简便编辑花样；

4、无油式针杆，杜绝缝料的污染；

5、耗电少：直接驱动方式，装备小型节能马达，耗能与传统机型对比下降 35%。
1. New thread trimming mechanism: effectively prevent bird's nest stitches from appearing at the beginning of sewing and improve quality.

2. The stroke of the presser foot can be controlled in two stages, the height of the presser foot can be adjusted digitally, and the starting point of the needle drop can be precisely adjusted.

3. Touch screen operation panel: edit patterns quickly and easily according to icons.

4. Oil-free needle bar to prevent the pollution of sewing material.

5. Low power consumption: direct drive mode, equipped with small energy-saving motors. Energy consumption is reduced by 35% compared to traditional models.

产品参数 Product parameters

型号 Model	NB-430G-02	NB-430D 6×8
线迹型式 Stitch Type	单针平缝 single needle lockstitch	
最高缝绉速度 Highest sewing speed	3200rpm	
缝制尺寸 X/Y Sewing Size	最大 40×30mm Max 40×30mm	最大 80×60mm Max 80×60mm
送布驱动方式 Feed Drive Mode	Y-0 间歇送布（脉冲马达驱动） Intermittent feeding(pulse motor drive)	
针距 Stitch distance	0.5~12.7mm	
最大针数 Max. Number of Stitches	210,000(包括可加的 210,000 针) Includes addable 210,000 stitch	
压脚高度产品规格 Presser Foot Height	最大 17mm Max.17mm	
旋梭 Hook	标准半旋梭（双倍旋梭选配） Standard half-turn hook (double hook optional)	
操作屏 Operation Screen	按钮式 Push button screen	触屏式 Touch Screen
马达 Motor	AC 伺服马达 550W AC servo motor 550W	
电源 Power Supply	单相 100V/220V Single phase 100V/220V 三相 200V/380V/400V Three-phase 200V/380V/400V	

NB-5330Z-7

电脑直驱自动加油曲折缝
Computerized auto refueling big hook zigzag machine



产品用途 Product Usage

适用于服装、鞋帽、皮件、箱包、潜水服、泳衣等行业的薄、中厚料的曲折缝、拼缝、装饰缝等。

It is suitable for zigzag seams, patchwork seams, decorative seams, etc. of thin and medium-heavy materials in clothing, shoes and hats, leather goods, luggage, diving suits, swimwear and other industries.

产品特点 Features

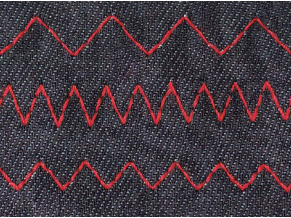
- 1、本机采用最新摆针机构，摆幅稳定、机身重、车缝速度快，效率可达一般人字车的 1.5 倍以上；
- 2、全自动供油系统，零件不易磨损，延长使用寿命，降低维修成本；
- 3、独特的内车顶盖设计，100% 杜绝漏油，便于维修；
- 4、下轴直接传动旋梭供油，可减小齿轮间隙，勾线规格调试方便；
- 5、该机型采用 2 倍大梭与梭芯，减少更换底线时间，节省工时，提升效率。

- 1. The machine adopts the latest pendulum needle mechanism, which has stable swing, heavy body, fast sewing speed, and the efficiency can reach more than 1.5 times that of the general zigzag machine.
- 2. The automatic oil supply system can ensure that the parts are not easy to wear, increase the service life of the machine and reduce the maintenance cost.
- 3. The unique inner top cover design prevents 100% oil leakage and facilitates maintenance.
- 4. The lower shaft directly drives the oil of rotary hook, which can reduce the gear gap, hook the wire specification, and easy maintenance.
- 5. This model adopts 2 times larger shuttle and bobbin, which reduces the time of replacing the bottom thread, saves waste of working hours and improves efficiency.

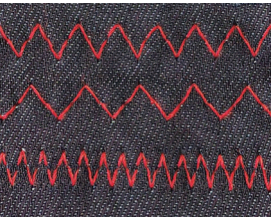
5330Z-7 线迹 stitch



5330A 线迹 stitch



5330B 线迹 stitch



产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针数 stitch number	机针型号 Needle size	压脚高度 Presser foot height	中厚料 medium-heavy	薄料 light material	针迹长度 Stitch length	针迹宽度 stitch width	人字步数	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-5330Z-7	2500rpm	1	DP×5	6~12mm	★	★	0~5	0~10	一步二点	36/41kg	680×245×570mm
NB-5330ZH-7	2500rpm	1	DP×5	6~12mm	★	★	0~5	0~10	一步二点	36/41kg	680×245×570mm
NB-5330A	2200rpm	1	DP×5	6~12mm	★	★	0~5	0~10	三步四点	36/41kg	680×245×570mm
NB-5330B	2200rpm	1	DP×5	6~12mm	★	★	0~5	0~10	二步三点	36/41kg	680×245×570mm

NB-5330Z-D3

多功能剪线曲折缝
Multi-function auto trimmer zigzag sewing machine



产品用途 Product Usage

适用于服装、鞋帽、皮件、箱包、潜水服、泳衣等行业的薄、中厚料的曲折缝、拼缝、装饰缝等。

产品特点 Features

- 自动剪线 Automatic thread trimming
- 自动倒回缝 Automatic back tack
- 自动抬压脚 Automatic presser foot lifter

NB-5330DZ

多功能直驱高速曲折缝
Multi-functions Direct Drive High Speed Zigzag Machine



It is suitable for zigzag seams, patchwork seams, decorative seams, etc. of thin and medium-heavy materials in clothing, shoes and hats, leather goods, luggage, diving suits, swimwear and other industries.

牙叉送料、旋梭勾线、摆动针杆刺布、性能稳定、操作方便。
Fork feeding, rotary hook thread hooking, vibrating needle bar sting fabric, stable performance and easy operation.



可选配液晶触摸屏
Optional LCD touch screen

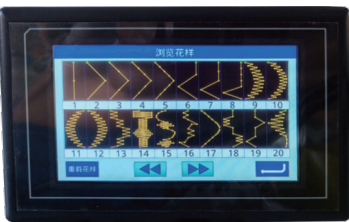
产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针数 stitch number	机针型号 Needle size	压脚高度 Presser foot height	中厚料 medium-heavy	薄料 light material	针迹长度 Stitch length	针迹宽度 stitch width	人字步数	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-5330Z-D3	2500rpm	1	DP×5	6~12mm	★	★	0~5	0~10	一步二点	36/41kg	680×245×570mm

产品型号 Model number	最高缝制速度 Maximum sewing speed	针数 stitch number	机针型号 Needle size	压脚高度 Presser foot height	中厚料 medium-heavy	薄料 light material	针迹长度 Stitch length	针迹宽度 stitch width	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-5330DZ	2200rpm	1	DP×5	6~12mm	★	★	0~5	0~10	36/41kg	680×245×570mm

NB-5330DZ-2

多功能带倒缝直驱高速曲折缝
Multi-functions With Back-tack Direct
Drive Zigzag Machine



可选配液晶触摸屏
Optional LCD touch screen

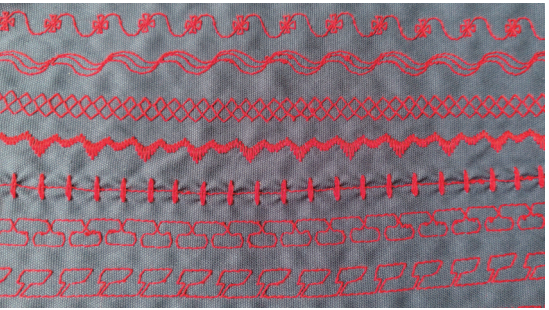


产品用途 Product Usage

适用于服装、鞋帽、皮件、箱包、潜水服、泳衣等行业的薄、中厚料的曲折缝、拼缝、装饰缝等。

产品特点 Features

- 1、本机采用最新摆针机构，摆幅稳定、机身重、车缝速度快，效率可达一般人字车的 1.5 倍以上；
- 2、全自动供油系统，零件不易磨损，延长使用寿命，降低维修成本；
- 3、独特的内车顶盖设计，100% 杜绝漏油，便于维修；
- 4、下轴直接传动旋梭供油，可减小齿轮间隙，勾线规格调试方便；
- 5、该机型采用 2 倍大梭与梭芯，减少更换底线时间，节省工时，提升效率；
- 6、采用压脚与送布牙复合送料，上下双同步，吃厚能力更强，适用范围更广。
- 7、该机型自带 600 种花样，同时可自行随意编辑花样。



It is suitable for zigzag seams, patchwork seams, decorative seams, etc. of thin and medium-heavy materials in clothing, shoes and hats, leather goods, luggage, diving suits, swimwear and other industries.

- 1. The machine adopts the latest pendulum needle mechanism, which has stable swing, heavy body, fast sewing speed, and the efficiency can reach more than 1.5 times that of the general zigzag machine.
- 2. The automatic oil supply system can ensure that the parts are not easy to wear, increase the service life of the machine and reduce the maintenance cost.
- 3. The unique inner roof cover design can 100% prevent oil leakage, which is convenient for maintenance.
- 4. The lower shaft directly drives the oil of rotary hook, which can reduce the gear gap, easy for maintenance.
- 5. This model adopts 2 times larger shuttle and bobbin, which reduces the time of replacing the bottom thread, saves waste of working hours and improves efficiency.
- 6. The presser foot and the feeding dog are used for composite feeding, the upper and lower double synchronization, the stronger ability to sew heavy material, and the wider the scope of application.
- 7. This model comes with 200 kinds of patterns, and at the same time you can freely program patterns.

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针数 stitch number	机针型号 Needle size	压脚高度 Presser foot height	中厚料 medium-heavy	薄料 light material	针迹长度 Stitch length	针迹宽度 stitch width	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-5330DZ-2	2200rpm	1	DP×5	6~12mm	★	★	0~5	0-10	36/41kg	680×245×570mm

NB-6330ZH

上下送料双同步直驱一体曲折缝
Top And Bottom Feeding Direct Drive
Zigzag Machine



产品用途 Product Usage

适用于服装、鞋帽、皮件、箱包、潜水服、泳衣等行业的薄、中厚料的曲折缝、拼缝、装饰缝等。

产品特点 Features

- 1、采用送布牙与压脚复合送料；
- 2、采用最新摆针机构，摆幅稳定、机身重、车缝速度快，效率可达一般人字车的 1.5 倍以上；
- 3、全自动供油系统，零件不易磨损，延长使用寿命，降低维修费用；
- 4、下轴直接传动旋梭供油，减小齿轮间隙，勾线规格调试方便；
- 5、本机型采用 2 倍大梭与梭芯，减少更换底线时间，节省工时，提升效率。
- 6、开启式顶盖，便于维修处理。

It is suitable for zigzag seams, patchwork seams, decorative seams, etc. of thin and medium-heavy materials in clothing, shoes and hats, leather goods, luggage, diving suits, swimwear and other industries.

- 1. Use the feeding dog and the presser foot for compound feeding.
- 2. Using the latest pendulum mechanism, the swing is stable, the body is heavy, the sewing speed is fast, and the efficiency can reach more than 1.5 times that of the general zigzag machine.
- 3. The fully automatic oil supply system can ensure that the parts are not easy to wear, increase the service life of the machine and reduce maintenance costs.
- 4. The lower shaft directly drives the rotary hook oil, which can reduce the gear gap, easy for maintenance
- 5. This model adopts 2 times larger shuttle and bobbin, which reduces the time of replacing the bottom thread, saves waste of working hours and improves efficiency.
- 6. The open-type roof cover is convenient for maintenance.



产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针数 stitch number	机针型号 Needle size	压脚高度 Presser foot height	中厚料 medium-heavy	薄料 light material	针迹长度 Stitch length	针迹宽度 stitch width	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-6330ZH	2200rpm	1	DP×17	6~12mm	★	★	5	0~10	36/41kg	680×245×570mm

NB-2512Z

小嘴同步曲折缝
Cylinder bed double feed
zigzag sewing machine

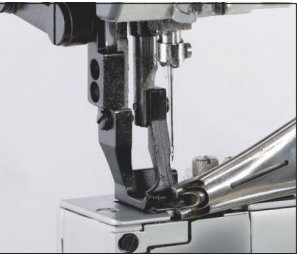


产品用途 Product Usage

该机型适用于鞋类、箱包、帐篷、皮革等。 This model is suitable for shoes, bags, tents, leather, etc.

产品特点 Features

筒型同步三角针
Cylindrical synchronous
triangular needle
采用双压脚上下同步送料结构，机器更吃厚
Adopting a dual presser foot up and down synchronous
feeding structure to make machine to have stronger seam
thickness capabilities.



双压脚同步送料
Double presser foot synchronous
feeding
确保工件平整，针距均匀美观
Ensure that the workpiece is flat and
the seam is even and beautiful



左右摆动调节器
Left and right swing adjusters.
调节缝制针距摆动宽度
Adjusting the sewing needle pitch
swing width



750W 大功率伺服电机，
功率大，性能稳定
750W high-power servo motor
with stable performance.



曲折包边线迹
Curved edge wrapping line
trace

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	机针型号 Needle size	压脚高度 Presser foot height	中厚料 medium- heavy	薄料 light material	送料针距 Feeding distance	针迹宽度 stitch width	净重 / 毛重 Net weight/gross weight	包装尺寸 Packing size
NB-2512Z	2000rpm	DP×17	7mm	★	★	0-5mm	0-10mm	40/45kg	675×280×600mm

NB-2511

立柱式单（双）针压脚送料曲折缝
Single (double) needle presser foot post bed
feeding zigzag sewing



产品用途 Product Usage

适用于皮鞋、运动鞋、婴儿鞋、包袋、手套、帽子等中厚料制品。

Medium thick material special products such as leather shoes, sports shoes, baby shoes, bags, gloves, hats, etc.

产品特点 Features

- 1、采用齿轮送料及针送式轮线压脚，爬坡时仍能保持一定针距，力保平滑均匀，不起皱，不变形；
- 2、采用直驱马达，使机头和马达一体化，不占空间，外形更加美观，车缝更加平稳，且非常节能省电；
- 3、双滚轮式车缝利于操作上下皮料，水平针距稳固，爬坡力强。

- 1.Using gear feeding and needle feeding wheel lines, the pressure foot can still maintain a certain seam size when climbing, ensuring smoothness and uniformity, without wrinkles or curvature.
- 2. Adopting a direct drive motor, the machine head and motor are integrated without taking up space, with a more beautiful appearance, smoother sewing, and very energy-efficient.
- 3. The double roller type sewing is conducive to operating the upper and lower leather materials, with stable horizontal needle spacing and strong climbing force.

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	机针型号 Needle size	最大针距 Maximum stitch length	压脚提升 Presser foot lifting	最大摆幅 Maximum swing
NB-2511	2500rpm	DP×5	5mm	10mm	8mm

NB-2020AD3/AD4

直驱大旋梭三自动中厚料缝纫机
Direct drive large rotary hook three automatic
thick material sewing machine



产品用途 Product Usage

该机适用于缝制皮革、服装等中厚料，采用二倍大旋梭，减少底线更换次数，提高工作效率；采用全自动润滑装置，提高机器使用寿命。

产品特点 Features

- 1、优化电控程序，机器运转更平稳；
- 2、采用直驱伺服系统，可实现快速启动和自动程序运转；
- 3、具有自动剪线、自动倒缝、智能夹线功能；
- 4、采用微油润滑，杜绝渗油、漏油现象。

The machine is suitable for sewing thick materials such as leather, clothing, etc. It adopts double hook, reducing the number of bottom line change and improving work efficiency. The use of automatic lubrication device to improve machine life.

- 1. Optimized electronic control program, the machine runs more smoothly;
- 2. Direct drive servo system, the machine can achieve fast start and automatic program operation;
- 3. With automatic trimming, automatic reverse stitching, intelligent thread clamp function;
- 4. The use of micro-oil lubrication to prevent leakage of oil oil leakage phenomenon.



产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	机针型号 Needle size	压脚高度 Presser foot height	中厚料 medium-heavy	薄料 light material	卧式标准旋梭 Horizontal standard rotary hook	针迹长度 Stitch length	净重 / 毛重 Net weight/gross weight	包装尺寸 Packing size
NB-2020AD3	2500rpm	DP×17 21#	8~16mm	★	★	★	8	27/35kg	580×250×520mm
NB-2020AD4	2500rpm	DP×17 21#	8~16mm	★	★	★	8	27/35kg	580×250×520mm

NB-0303AD3/AD4

直驱大旋梭三自动中厚料缝纫机
Direct drive large rotary hook three automatic
thick material sewing machine



产品特点 Features

- 1、本机采用连杆挑线，自动润滑系统，配置上下送料机构和压脚交替提升机构，形成 301 线迹。缝厚能力强，层缝性能好，采用自动润滑装置，噪声低，使用寿命长，适用于皮革、人造革、帆布、坐垫、沙发、箱包等制品；
- 2、配备自动抬压脚功能。

- 1. The machine is flat-bed type machine. It adopts link take-up and rotating hook to form 301 stitches, and can sew very heavy material with neat and beautiful stitches. Low noise, easy maintenance and minimum difference in stitch length between forward and reverse feed. It is equipped with top & bottom feeding mechanism, and walking foot, suitable for sewing all kinds of garments, pillow, sofa, cases and bags;
- 2. Equipped with automatic foot lifting function.



产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	机针型号 Needle size	压脚高度 Presser foot height	中厚料 medium-heavy	薄料 light material	卧式标准旋梭 Horizontal standard rotary hook	针迹长度 Stitch length	净重 / 毛重 Net weight/gross weight	包装尺寸 Packing size
NB-0303AD3	3000rpm	DP×17 20#-22#	5.5~16mm	★	★	★	8	35/41kg	740×250×495mm
NB-0303AD4	3000rpm	DP×17 20#-22#	5.5~16mm	★	★	★	8	35/41kg	740×250×495mm

NB-D7E

智能花样平缝机
Intelligent Pattern Lockstitch
Sewing Machine

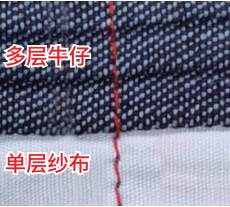


产品用途 Product Usage

适用于服装、鞋、箱包、皮具、帐篷、体育用品等。 Suitable for clothing, shoes, bags, leather goods, tents, sporting goods, etc.

产品特点 Features

- 一拖二步进电机
Stepper motor drives 2 functions
- 零针距定针
Zero needle distance fixed needle
- 送布牙静止技术
Static technology for
delivering fabric teeth
- 可选配封闭式油盘
Optional sealed oil pan



单层纱布到多层牛仔布料轻松缝制
Easy sewing from single-layer gauze to multi-layer denim

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	机针型号 Needle size	压脚高度 Presser foot height	中厚料 medium- heavy	薄料 light material	卧式标准旋梭 Horizontal standard rotary hook	针迹长度 Stitch length	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-D7E	5000rpm	DB×1 14#	6~13mm	★	★	★	0~5	36/42kg	645×285×510mm

NB-D5G08

电脑单直驱平缝机
Direct drive lockstitch sewing machine



产品用途 Product Usage

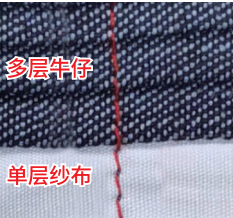
适用于服装、鞋、箱包、皮具、帐篷、体育用品等。 Suitable for clothing, shoes, bags, leather goods, tents, sporting goods, etc.

产品特点 Features

- 低振动
Low vibration
- 低噪音
Low noise
- 低能耗
Low energy consumption
- 可调速
Speed adjustable
- 上下停针
Upper and lower needle stop function



LED 灯亮度调节开关
LED light brightness adjustment switch



单层纱布到多层牛仔布料轻松缝制
Easy sewing from single-layer gauze to multi-layer denim

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	机针型号 Needle size	压脚高度 Presser foot height	中厚料 medium- heavy	薄料 light material	卧式标准旋梭 Horizontal standard rotary hook	针迹长度 Stitch length	净重 / 毛重 Net weight/gross weight	包装尺寸 Packing size
NB-D5G08	5000rpm	DB×1	6~13mm	★	★	★	0~5	30/36kg	640×280×560mm

NB-842E/872E

直驱双针平缝机
Direct Drive Double Needle Sewing Machine



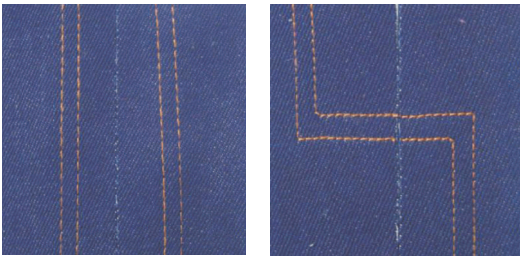
NB-845E/875E

直驱双针平缝机
Direct Drive Double Needle Sewing Machine



产品特点 Features

- 加大空间
Increased operating space
- 直驱电机
Direct drive motor
- 速度可调
Adjustable speed



产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 Max. stitch length	机针型号 Needle size	针数 No. of needles	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-842E	3000	1.4~5mm	DP*5 14-21#	2	5.5mm	★	★	41kg/50kg	720×310×670mm
NB-872E (大旋梭)	3000	1.4~5mm	DP*5 14-21#	2	5.5mm	★	★	41kg/50kg	720×310×670mm
NB-845E	3000	1.4~5mm	DP*5 14-21#	2	5.5mm	★	★	42kg/51kg	720×310×670mm
NB-875E (大旋梭)	3000	1.4~5mm	DP*5 14-21#	2	5.5mm	★	★	42kg/51kg	720×310×670mm

NB-8420E/8720E

直驱双针平缝机
Direct Drive Double Needle Sewing Machine



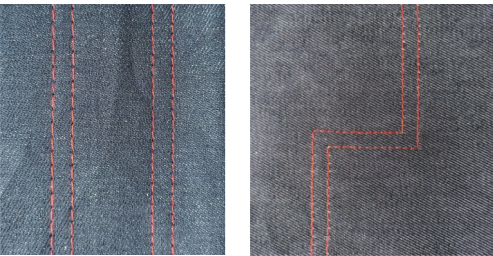
NB-8450E/8750E

直驱双针平缝机
Direct Drive Double Needle Sewing Machine



产品特点 Features

- 加大空间
Increased operating space
- 直驱电机
Direct drive motor
- 速度可调
Adjustable speed



产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 Max. stitch length	机针型号 Needle size	针数 No. of needles	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-8420E	3000	1.4~5mm	DP*5 14-21#	2	5.5mm	★	★	43kg/52kg	720×310×670mm
NB-8720E (大旋梭)	3000	1.4~5mm	DP*5 14-21#	2	5.5mm	★	★	43kg/52kg	720×310×670mm
NB-8450E	3000	1.4~5mm	DP*5 14-21#	2	5.5mm	★	★	44kg/53kg	720×310×670mm
NB-8750E (大旋梭)	3000	1.4~5mm	DP*5 14-21#	2	5.5mm	★	★	44kg/53kg	720×310×670mm

NB-8428/8728

微油自动剪线双针平缝机
Micro Oil Double Needles Automatic
Trimming Sewing Machine



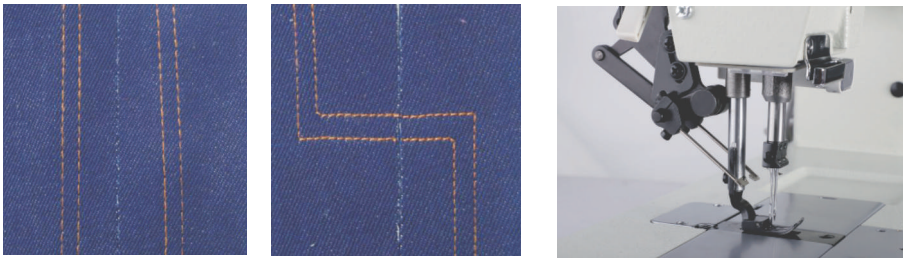
NB-8458/8758

微油自动剪线双针平缝机
Micro Oil Double Needles Automatic
Trimming Sewing Machine



产品特点 Features

- 自动剪线
Automatic thread trimming
- 自动倒回缝
Automatic back tack
- 自动拨线
Automatic thread wiping
- 自动抬压脚
Automatic presser foot lifter
- 加大空间
Increased operating space



产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 Max. stitch length	机针型号 Needle size	针数 No. of needles	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-8428	3000	1.4~5mm	DP*5 14-21#	2	5.5mm	★	★	47kg/58kg	720×310×670mm
NB-8728 (大旋梭)	3000	1.4~5mm	DP*5 14-21#	2	5.5mm	★	★	47kg/58kg	720×310×670mm
NB-8458	3000	1.4~5mm	DP*5 14-21#	2	5.5mm	★	★	48kg/59kg	720×310×670mm
NB-8758 (大旋梭)	3000	1.4~5mm	DP*5 14-21#	2	5.5mm	★	★	48kg/59kg	720×310×670mm

NB-8428B/8728B

微油双步进自动剪线双针平缝机
Micro oil double step automatic thread cutting
double needle sewing machine



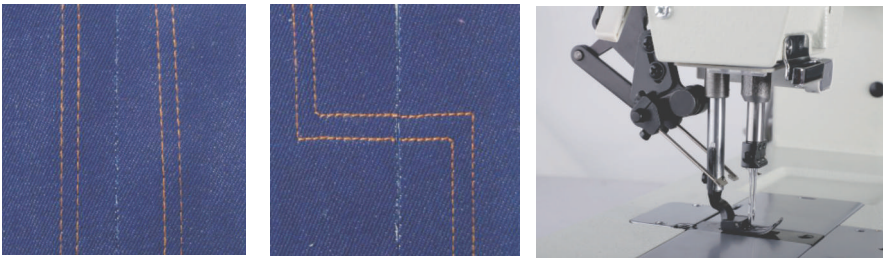
NB-8458B/8758B

微油双步进自动剪线双针平缝机
Micro oil double step automatic thread cutting
double needle sewing machine



产品特点 Features

- 自动剪线
Automatic thread trimming
- 自动倒回缝
Automatic back tack
- 自动拨线
Automatic thread wiping
- 自动抬压脚
Automatic presser foot lifter
- 加大空间
Increased operating space



产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 Max. stitch length	机针型号 Needle size	针数 No. of needles	压脚高度 Presser foot height	中厚料 Medium materials	薄料 Light materials	净重 / 毛重 Net weight/ gross weight	包装尺寸 Packing size
NB-8428B	3000	1.4~5mm	DP*5 14-21#	2	5.5mm	★	★	49kg/58kg	720×310×670mm
NB-8728B (大旋梭)	3000	1.4~5mm	DP*5 14-21#	2	5.5mm	★	★	49kg/58kg	720×310×670mm
NB-8458B	3000	1.4~5mm	DP*5 14-21#	2	5.5mm	★	★	50kg/59kg	720×310×670mm
NB-8758B (大旋梭)	3000	1.4~5mm	DP*5 14-21#	2	5.5mm	★	★	50kg/59kg	720×310×670mm

NB-600GT

自动剪线直驱步进拉帮机

Automatic cutter direct drive stepper strobel machine



产品用途 Product Usage

适用于运动鞋、休闲鞋、鞋面、鞋底拉邦锁缝及中底缝合，中厚毛皮工用手套、潜水衣等。

Suitable for sports shoes, casual shoes, uppers, soles, and midsole stitching, medium thick fur work gloves, diving suits, etc.

产品特点 Features

- 1、本机采用电磁铁切线，步进电机抬压脚结构替代气动剪线及气动抬压脚结构，适用广泛，更节约成本；
- 2、本机采用自动加油装置，寿命延长且没有渗油的烦恼。手臂高，有较大的操作空间，使用方便；
- 3、本机采用物压式区分针距，方便操作者操作机器；
- 4、适用于极厚动物皮革缝合，大型运动拉缝，大型加洲式中底缝合，前轮较小。

- 1. This machine adopts an electromagnetic trimmer and a stepper motor to lift the pressure foot structure instead of pneumatic thread cutting and pneumatic pressure foot lifting structures, which is widely applicable and more cost-effective.
- 2. This machine adopts an automatic oil supply device, extending the lifespan of machine and without the hassle of oil leakage, with high arms and ample operating space, making it easy to use.
- 3. This machine adopts a pressure type to distinguish the needle distance, making it convenient for users to operate the machine.
- 4. Suitable for stitching extremely thick animal leather, large sports pull stitching, large Canadian style midsole stitching, and smaller front wheels.

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	机针型号 Needle size	最大针距 Max. stitch length	压脚提升 Presser foot lifting	净重 / 毛重 Net weight/gross weight
NB-600GT	2000rpm	DP×5	8mm	12~15mm	30/34.5kg

NB-4060G

四针六线拼缝机

Four needle six thread stitching machine



产品用途 Product Usage

适用于鞋类、服装类、箱包类、汽车等装饰性及拼接缝。

Decorative and splicing purposes for footwear, clothing, luggage, car seat, etc.

产品特点 Features

- 1、自动提升压脚，自动供油装置；
- 2、立柱型便于操作，可完成高难度的车缝；
- 3、加装不同的附件可缝制不同的装饰效果；
- 4、该系列主要用于缝件的拼合与拼接，拼缝高弹性面料及极部过缝处更轻松。

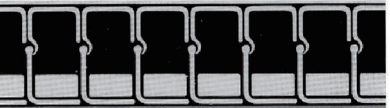
- 1. Automatic lifting of pressure foot and automatic oil supply device.
- 2. The column type is easy to operate and can complete high difficulty sewing.
- 3. Adding different accessories can sew different decorative effects.
- 4. This series is mainly used for the combination and stitching of the sewing parts, which is easier to sew high elastic fabrics and over sewn areas at the bottom.

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	针迹长度 stitch length	压脚高度 Height of presser foot	机针型号 Needle	针迹宽度 stitch width	最大针距 Max. stitch length	净重 / 毛重 Net weight/gross weight	包装尺寸 Packing size
NB-4060G	2000rpm	10~15mm	6~8mm	UY128 SM1014B	6~8mm	1~5mm	65/86kg	650×330×780mm

NB-168

座式内线机 (双线)
Seat iner sewing machine



锁式双线 DUBLE LOCK



产品用途 Product Usage

适用于运动鞋、休闲鞋及各种特殊车缝。

Suitable for sneakers, casual shoes, and other special materials.

产品特点 Features

- 1、轻巧的摇臂结构设计，使操作者不易疲劳；浸油式润滑系统，在正常使用下保证永远不必换牛角；
- 2、分离式的传动结构，当车缝卡线时，会自动切断电源，停止运转，保护机器不受损；
- 3、电脑定位马达能自动定位及提升压脚，运转速度可依操作者需要任意调整，最高速度可达每分钟1000 转。

- 1. Light rocker, easy to operate, oiled system, protecting theoxhorn.
- 2. Divided rotating structure, power turn-off automatically and stop when gripping, protecting the machine.
- 3. Fixing automatically, presser is controlled by computer; the rev can be set according to the operator, the max rev can be 1000 circle/minute.

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	线迹长度 Stitch length	缝制厚度 Sewing needle	机针型号 Needle	核心直径 / 厚度 Diameter thickness	毛重重量 Hair weight	机型体积 Model size
NB-168	1000rpm	3-13mm	1.5~6mm	CP×5	26/11mm	150kg	1070×560×1250mm

NB-335A/B

高速单针综合送料横筒型缝纫机
High Speed Single Needle Combined Feed
Horizontal Cylinder Sewing Machine



产品用途 Product Usage

适用于皮革、箱包滚边，棉织物、帆布制品。
如汽车坐垫、袋子、鞋、帐篷等厚料产品的包缝。

Suitable for overlock sewing of leather, luggage piping, cotton fabrics, canvas products. Such as car seat cushions, bags, shoes, tents and other thick material products.

产品特点 Features

- 1、采用滑杆挑线，立式旋梭勾线，形成双线锁式线迹。上下轴采用步齿轮带传动杠杆式调节机构；
- 2、采用综合下送料、针送料和交替压脚上送料，以及高压脚行程、高压脚提升间隙和较大的线迹长度，配合筒式缝合，可轻松缝制难以传送的面料和多层厚重皮革。可有效防止多层缝料在缝制过程中滑移。

- 1. The sliding bar is used to take up the thread and the vertical hook to hook the thread, form a double-thread lock stitch. The upper and lower shafts use step gear belts to drive the lever-type adjustment mechanism.
- 2. Using integrated lower feeding, needle feeding and alternate presser foot upper feeding, as well as high pressure foot stroke, high pressure foot lifting gap and larger stitch length, combined with cylinder bed design, it can easily sew difficult-to-convey fabrics and multi-layer thick materials leather. It can effectively prevent the multi-layer sewing material from slipping during the sewing process.

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	机针型号 Needle size	最大针距 Max. stitch length	圆筒直径
NB-335A(小旋梭)	2000rpm	DP×17	5.5mm	46mm
NB-335B(大旋梭)	2000rpm	DP×17	5.5mm	46mm

NB-801/801AX

削皮机

Skiving machine



产品用途 Product Usage

适用于皮包、皮带、手套、皮鞋及各种皮革品表面削薄。

It is suitable for thinning the surface of leather bags, belts, gloves, leather shoes and various leather products.

产品特点 Features

1. 该设备使用高质量材料及技术制造出高品质、高精密度及耐用性的产品；
2. 操作安全简易，保养维修方便；
3. 平面削薄最大宽度 50mm，可重复操作，以达到所需宽度；
4. 附自动除屑装置、磨刀离合器，使用便利。

1. The equipment uses high-quality materials and technologies to produce high-quality, high-precision and durable products.
2. It is safe and easy to operate and easy to maintain.
3. The maximum width of plane thinning is 50mm, and the operation can be repeated to achieve the required width.
4. With automatic chip removal device and knife sharpening , it is convenient to use.

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	上下轮送料 Upper and lower wheel feeding	手动压脚升距 Manual presser foot lift	净重 / 毛重 Net weight/gross weight	包装尺寸 Packing size
NB-801	2000rpm	0	10	40/45kg	530×340×370mm
NB-801AX	2000rpm	0	10	110/153kg	1290×720×1340mm

NB-600

拉帮机

Strobel machine



产品用途 Product Usage

适用于运动鞋、加州式中底缝合，工作手套、中厚毛衣、潜水衣、婴儿鞋等。

Ideal for sneakers, midsole stitching, work gloves, mid-weight sweaters, wetsuits, baby shoes and more.

产品特点 Features

1. 该机型采用全自动加油装置，使机器寿命延长，没有漏油的烦恼；
2. 手臂高，操作空间大；
3. 采用按钮式调针距大小；
4. 特殊设计，方便操作。

1. This model adopts a fully automatic refueling device, which prolongs the life of the machine and does not have the trouble of loopholes.
2. The arm is high and the operating space is large.
3. Use button to adjust stitch size.
4. Special design, easy to operate.

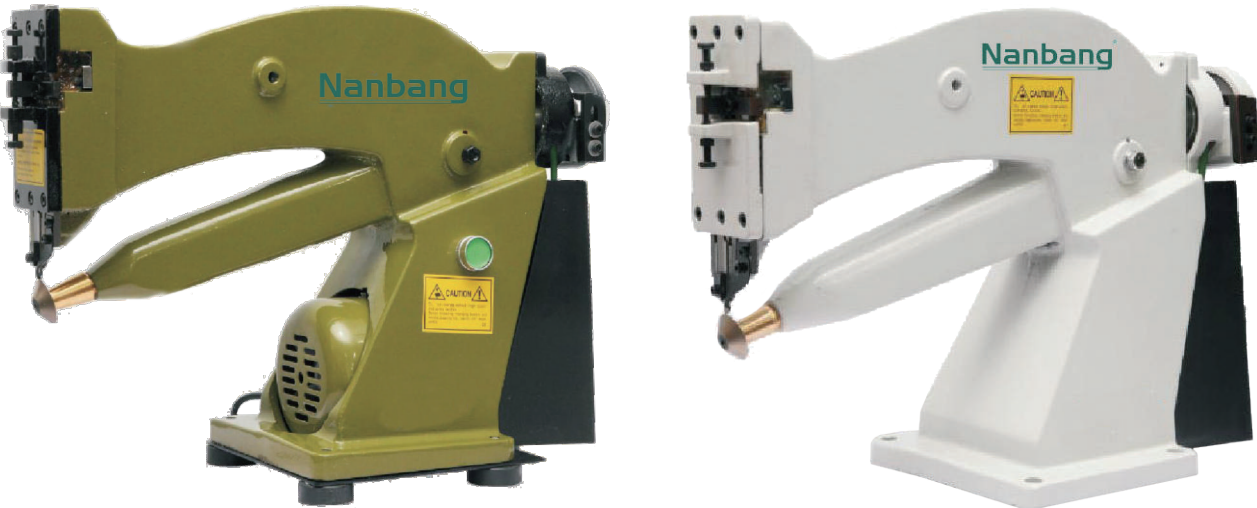


产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	机针型号 Needle size	最大针距 Max. stitch length	功率 power	净重 / 毛重 Net weight/gross weight	包装尺寸 Packing size
NB-600	2800rpm	DP×5	8mm	550W	30/34.5kg	490×400×390mm

NB-902Z/NB-902

内里修边机
Edgetrimming machine



产品用途 Product Usage

应用于鞋面内里、鞋底毛边等修剪，操作方便。适用于马靴、运动鞋、凉鞋等。

Suitable for trimming edge of vamp lining products. Easy to operat. Suitable for boots, sport shoes, leisure shoes and so on.

马达 : 1/2HP 离合器马达
Motor: 1/2HP Clutch Motor

NB-206/206C

大底修边机
Outsole trimming machine



产品用途 Product Usage

成型后，修剪女鞋的折边鞋面内里。修削鞋底直接射出结帮的运动鞋、工作鞋、溜冰鞋、雪靴等鞋底边缘毛边或其他地方，尤其是凹处或隐密处的毛边。修削皮中底或皮克隆中底以及凉鞋式的橡胶鞋靴。其他任何地方的内里或制品的修剪。特殊的调整机构，能使上下刀保持平行接触。

After molding, trim the folded upper lining of women's shoes. Trim the burrs on the sole edges or other parts of sneakers, work shoes, ice skates, snow boots and other shoes with directly injected sole-to-upper construction, especially the burrs in concave or hidden areas. Trim leather insoles, leather-clone insoles, and sandal-style rubber footwear. Trim the linings or products in any other areas. The special adjustment mechanism enables the upper and lower blades to maintain parallel contact.



产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	重量 Hair weight	包装尺寸 Packing size
NB-206/206C	7000rpm	32kg	550×350×260mm

NB-204

双针摩卡车

Double-needle mocca sewing machine



产品用途 Product Usage

适用于缝制鞋类、皮包类、皮革等物品。

Machine with inserted lind to sew the stuff, and it's tseful forshoes,purses,leather products,and so on.

产品特点 Features

- 1、压轮前后左右调整；
- 2、针留可任意调整针位 4mm~7.5mm 针距来车缝制品；
- 3、大釜可调整前后移动，可延长针的使用寿命；
- 4、大釜半旋转摆动；
- 5、选用压轮或平压脚来车缝制品；
- 6、选用一般摩卡车缝，或选用将绳线嵌入的摩卡车缝制品。

- 1. Available to adjust the hand wheel by the directions of front,back,left andright.
- 2. The position kr the needle is adjustable about 5m to7.5m to sew the article.
- 3. Available to adjust lagre hook in the diretions kr front and back, which canprolong the life or the needle.
- 4. Lagre hook swings in a direction of semi-revolving.
- 5. Select a hand wheel or a hinged presser food to sew the stuff.
- 6. Select a general Mocca Sewing Machine or a Mocca Sewing.

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	最大针距 Max. stitch length	压脚高度 Height of presser foot	机针型号 Needle	针棒行程 Needle trip	最大车厚 Maximum car thickness	毛重重量 Hair weight	机型体积 Model size
NB-204	800rpm	8mm	10mm	DY×3	50mm	6mm	160kg	1250×630×1340mm

NB-205

单针压脚上下送料筒型摩卡车

Extra heavy cylinder bed single-needle walking foot sewing machine



产品用途 Product Usage

适用于手提袋的手把、棒球手套、安全带、帐篷、椅垫、鞋类、箱包类等极厚物料的缝制。

This machine is designed for sewing extremely heavy materials such as handles suitcases or briefcases base hall mittens seatbelts tents, chair cushions, shoes. etc.

产品特点 Features

- 1、压脚提升可达 16mm，适用于缝制极厚的物料；
- 2、压脚摆动可任意调整针距，可供缝制的工作范围 320mm，适用于缝制大的物品；
- 3、采用半旋转式的大釜和大梭，可以减少更换底线的次数，从而提高缝制效率。

- 1. Presser foot can be lifted up to 16mm for sewing extremely thick materials.
- 2. Movement of the presser foot can be infinite. Free working space is 320mm suitable for large items.
- 3. Large barrel shuttle reduces the times of thread changes and raises sewing efficiency.

产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	最大针距 Max. stitch length	压脚高度 Height of presser foot	机针型号 Needle	针棒行程 Needle trip	最大车厚 Maximum car thickness	毛重重量 Hair weight	机型体积 Model size
NB-205	800rpm	13mm	16mm	DY× 3	55mm	12mm	146kg	1150×600×1390mm

NB-8365/NB-8365-A

竖长型综合送料高柱车
Single-needle Unison Feed Post Bed
Sewing Machine



产品特点 Features

采用三同步综合送料，缝制厚薄物品线迹均匀美观。竖长型的釜座设计（釜座高度 443mm）。特殊小角度的针板，送布牙设计，使用更方便。

Using three synchronous feeding, sewing thick book items even beautiful. Vertical shell design(kettle height 443mm). Special small angle of the needle plate, send cloth teeth design, increasethe ease of use.



产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	机针型号 Needle size	压脚高度 Presser foot height	针迹长度 Stitch length
NB-8365	1600rpm	DP×17	15mm	8
NB-8365-A	1600rpm	DP×17	15mm	8

NB-9910E

单 / 双针滚轮式送料罗拉车
Single/Double Needle Roller Feed sewing
machine



产品用途 Product Usage

适用于运动鞋、工作鞋、休闲鞋，婴儿鞋、高级皮革鞋类等缝制品。

It is suitable for the sewing of sports shoes, work shoes, casual shoes, baby shoes, high-grade leather footwear and other products.

产品特点 Features

- 1、双滚轮式针送料利于操作，上下皮料平顺、针距稳定、爬坡能力强；
- 2、采用齿轮送料及针送料轮及压脚，使该机器爬坡时仍能保持一定的缝纫性能；
- 3、缝纫海绵、薄皮等物品，力保平顺均匀、不起皱、不变形。
- 4、新型针柱座，加固底座，缝纫稳定，减少断针，线迹美观。

- 1. The double-roller needle feed facilitates operation, ensuring smooth feeding of upper and lower leather materials, stable stitch length, and strong climbing capability (for thick/seamed fabrics).
- 2. The adoption of gear feeding, needle feed wheels, and presser feet enables the machine to maintain a certain level of sewing performance even when climbing (over thick layers or seams).
- 3. When sewing items such as sponge and thin leather, it ensures smooth and uniform stitching without wrinkling or deformation.
- 4. The new-type needle bar base, combined with a reinforced machine base, ensures stable sewing, reduces needle breakage, and delivers neat stitch appearance.



产品参数 Product parameters

产品型号 Model number	最高缝制速度 Maximum sewing speed	机针型号 Needle size	最大针距 Max. stitch length
NB-9910E	2500rpm	DP×5	7mm